

## REFILLING INSTRUCTION CHAMBERED GENERIC CARTRIDGES FOR EPSON R200/300 PRINTERS

1. Insert a 4 mm plug in the exit port of the cartridge. Make sure that the breather hole on top of the cartridge is not obstructed.
2. Peel back the color label on top of the cartridge to reveal the filling port. Remove the round aluminum foil to expose the rubber plug underneath. Remove the rubber plug with a pointed instrument and save it. See ❶.
3. Attach the "BFILL" plastic nozzle on the syringe and fill the syringe full with the correct color ink, about 12.5 ml.
4. Holding the cartridge upright, insert the plastic nozzle securely into the filling port. See ❷.
5. Rotate the cartridge 90°, so that the syringe attaching to the cartridge is now in the horizontal position as shown. See ❸. Make sure the breather hole is not obstructed.
9. Slowly push the syringe plunger to transfer ink into the cartridge. The cartridge is full when ink starts coming out of the breather hole on top. Pull back the plunger a little to stop the ink flow.
10. Rotate the cartridge back to the upright position. Carefully detach the plastic nozzle together with the syringe. See ❹. Discharge any remaining ink in the syringe back to the ink bottle.
11. Use the original rubber plug to reseal the filling port. See ❺.
12. Clean up the cartridge of any spilled ink.
13. Reset the chip.
14. Be sure to unplug the exit port before putting the cartridge into the printer.
15. If the cartridge is to be stored for any length of time, cover the breathing hole with a piece of cellophane tape, which must be removed before putting into the printer.

